



# 2018

Looking back on this year, we can pretty safely say that we accomplished our goal of "doing more stuff," but it's pretty safe to say we weren't expecting the amount/variety of *More* that 2018 brought. Sure, we put in more tanks and we made a bunch more beer and we (finally) got more space and we started blending and bottling and worked on a lot of cool collaborative projects with all our new Beer Friends...

But more importantly than any of that, 2018 was the year we really started growing as a team. There's a lot more people working at the brewery than there used to be, and we (as in, Liz and Jared) still sometimes catch ourselves saying things like "we do all the brewing" but that stopped being true a while ago and we never in a million years expected we'd be willing or able to find people who we could trust to make our beer and represent us at fests and run the taproom and any of the other million things that happen around here.

We're completely lucky as hell to have the team that we do on the production floor and behind the bar and out in the Great Big World, but we're even luckier to have you here with us enjoying the fruits of our labor.

## HORATIO DAY

The beginning of 2018 started up one of our favorite-ever traditions: Horatio Day! We all got to don our fanciest crowns and hang out and hide from the blistering cold and get nice and roasty toasty with/on a buncha cool barreled and cellared beer (from gold-rimmed glasses, no less!) and a badass cake and dang a good time was had by all!





## SNACKTACULAR SHOUTOUTS

Oh man, have we made some great Snack Friends! Brato absolutely crushed it in our taproom with rotating hot dogs, the chili showdown with Bone-town, and our first Inferno night!

In between those pop ups, we kept our bellies full with Buenas empanadas, pierogi from Spoko, tamales from Mr. Tamole, and so many fried pastelitos from our pals at Matilda!



## THE 4TH OF JULY HOT DOG FIASCO

We started out by (unwittingly) doing something that we (now) know is pretty much guaranteed to irritate people: giving away free stuff!

In this case it was hot dogs for the Fourth of July and we're never gonna do that again because it generated a Grumpiness Whirlwind the likes of which is seldom seen outside of the line at the post office in mid-December.

We got to eat a bunch of hot dogs, thought!



# COLORING CONTEST WINNERS



January: Chelsea



February: Amy



March: Erin



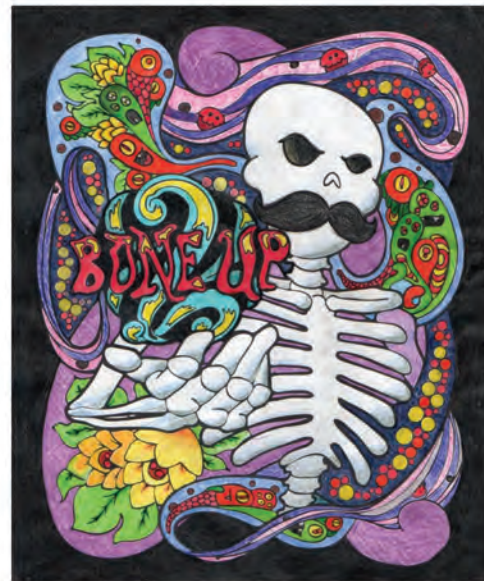
April: Zac



May: Amy



June: Lindsay



July: Brendan



August: Marc



September: Amanda



October: Trevor



November: Amanda



December: Anonymous

# PINK BOOTS BOSTON

2018 was the year our local Pink Boots chapter took off with Liz as the co-chapter leader!

In addition to organizing meetups and events, she got to brew four collab beers (one of which ended up being unintentionally hilarious because Bro Dudes™ refused to order it by name) as fund-raising efforts for scholarships supporting women in the beer industry! She also took up her arm wrestling persona, the Fermento-Terror, for the last time (seeing as she couldn't get very far in the competition without being able to use her dominant arm).

Grace earned herself a sweet scholarship that took her on a beer trip all around Germany (she met the mayor of Spalt!), and she got to present on it during the famous Krampus party in December!

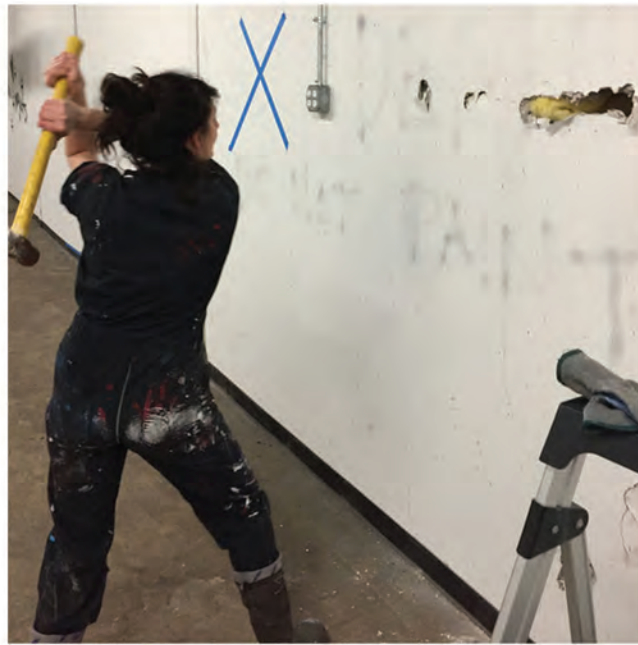
**Beers Brewed:** Big Boots '18, Pink Smoothie, Camp Koala, Biere de Krampus



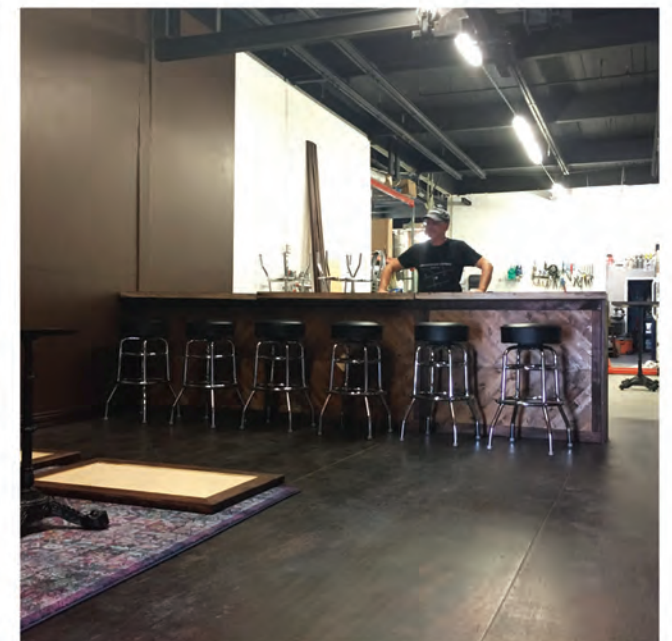


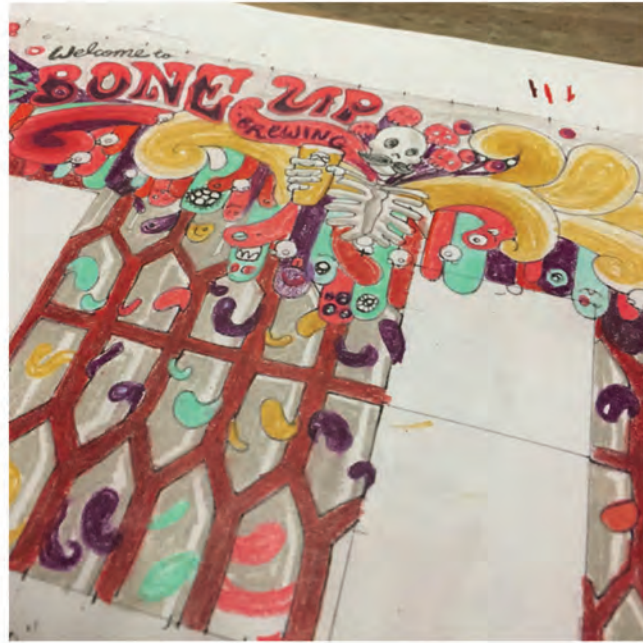
## THE BIRTH OF PROBLEM CHILD NUMBER TWO

After over a year of promising us that we'd be getting more space in the building "next month," our landlords finally delivered! One day in mid-February, our oddly-cavernous lobby up and sprouted a new wall - a wall that would make it awfully... convenient for a certain teeny-tiny brewery to expand.



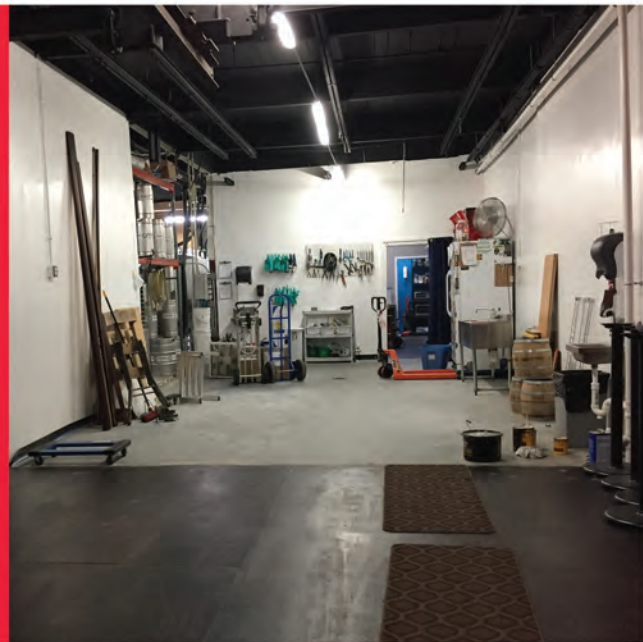
Height record: Darcy. Speed record: Peimer.





## 2018 EXPANSION

And expand we did! We signed a new lease that doubled our space within the building, and while that meant a summer full of cleaning and painting and flooring and furniture building and swearing and dealing with contractors, we embraced this new project with all the fervor of our original buildout! Friends new and old pitched in all summer long to transform a blank canvas into a cozy side taproom, and on the brewery side we earned some desperately needed space (which we promptly filled with shiny new tanks, barrels, and cold storage)!







## GIRL SCOUT COOKIE & BEER PAIRINGS

Trefoils: Extra Naked Cream Ale, Key Lime White

Toffee-Tastic: Nug Amber Ale, Ruby Rye Mild

Tagalongs: Cello Hoppy Brown Ale

Do-si-dos: Stag Pale Ale

S'mores: Shut Up Kelly! Porter

Thin Mints: Shut Up Kelly! Porter

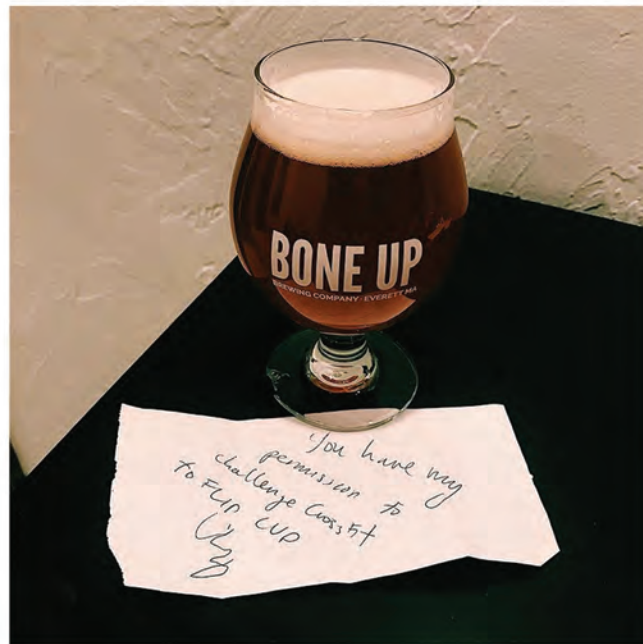
Savannah Smiles: Stomper Blonde Ale

Samoas: Wasted Life IPA, Galena Saison



## YOU DON'T WIN FRIENDS WITH SALAD

When we introduced our monthly Simpsons-themed trivia night, a number of know-it-all-Neddies were delighted to flex their knowledge of quotes and minutiae from everybody's formerly-favorite TV show (hosted by our very own Chris!), and they were even more delighted to find out that the prizes were just, like, the absolute worst knockoff merch that we could dig up on the internet!



## BREWERY KICKBALL: AN ORIGIN STORY

The whole idea started as part of an alcohol-fueled tirade from Grace, but it gained momentum and we actually played a buncha games over the course of the summer and it ended up being so much fun - people from a buncha different breweries showed up (one of whom invited us to attend a heavy metal beer fest later in the fall!)

We played our first game in early June and the season went through October, with a big banquet hosted in the taproom with awards, trophies, and even custom sashes!

Number of major-ish injuries sustained during brewing in 2018: **1**

Number of major-ish injuries sustained during kickball in 2018: **6**

Number of kickball games: **20 or so**

Number of different breweries (and/or distilleries and/or cideries) that showed up to kickball games: **17**

Number of tiki torches we broke: **4**

Number of kickballs popped by John's dog Larry: **at least one, maybe two**

Amount of skin, in square inches, lost to friction burns while sliding in to base: **15**



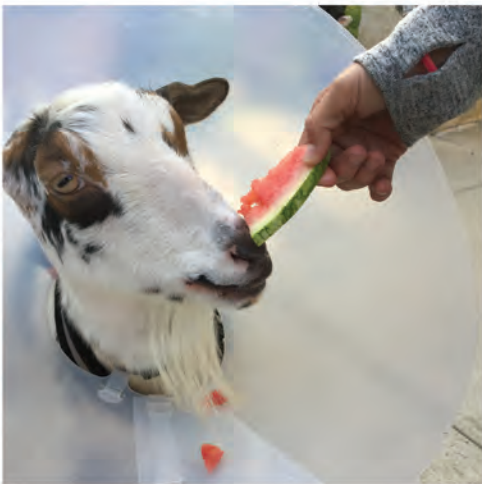


**BEER FESTIVALS**

Number of cask festivals attended: 4

Number of beer festivals attended and/or poured at (including cask festivals): 29

Percentage of festivals we were hungover for: at least 75%





## THE TAPROOM TURNS TWO 08.25.2018

Oh man did we do everything we could to overdo it for the second anniversary. Last year we had a band? This year we had four. Last year we made a special beer for the band that was playing? This year we made a beer for every, damn, band, plus one for Victor, plus one for Pinball Mitch's daughter... we got special shirts made up and there were bigass mugs and Amy made us a plush Horatio and Alex made us more custom hot sauce and we lost the smoker on the highway for a while but we found it and it was just a grand day!



## CLASS OF 2018

Back row (left to right): Chris, Taylor, Nanno, Ben, Mike, John, Erica, Maddy, Amanda, Tom

Front row (left to right): Ashley, Steph, Alyssa, Liz, Jared, Tarah, Tina, Grace

Poorly Photo-shopped in: Lindsay, Bubs



WELCOME TO **BONE UP BREWING CO** EVERETT, MA.

**BEER!**

BEER!	ABV	HALF	FULL	CAN 25	GROWL 32
EXTRA NAKED cream ale	4.8%	\$4	\$6	\$8	\$8 / \$15
KEY LIME white ale	4.3%	\$4	\$6	\$8	\$8 / \$15
WASTED LIFE ipa	6.6%	\$4.50	\$6.50	\$10	\$10 / \$19
SHUT UP KELLY! porter	6.3%	\$4	\$6	\$8	\$8 / \$15
LIL' DELICIOUS hoppy blonde	5.2%	\$4.50	\$7	\$10	\$10 / \$19
DNA single hop pale	5.2%	\$4.50	\$7	\$10	\$10 / \$19
CHROMO brown ale w/honey	5.2%	\$4.50	\$7	\$10	\$10 / \$19
SUNKEN WIT witbier	4.7%	\$4.50	\$7	\$10	\$10 / \$19
DOOMRIDER barrel aged farmhouse	8.3%	\$6	\$9	\$15	\$15 / \$28
JAUNTY session ipa	4.6%	\$4.50	\$7	\$10	\$10 / \$19
BLOOD BUILT dry stout	4.8%	\$4.50	\$7	\$10	\$10 / \$19
REBELLO FELLOW hoppy Belgian strong	9.5%	\$6	\$9	\$15	\$15 / \$28

**Growlers**  
 Filled TO GO 32%  
 GROWLER \$5  
 BREWERY \$2.50  
 variety growlers.  
 size and size.  
 @ Served











## SPOOKTACULAR BEER AND CANDY PAIRINGS

Extra Naked and Butterfinger? Key Lime White and Nerds? Wasted Life IPA and... Almond Joy? We continued to suffer for science and tried every possible beer and candy combo for our Halloween bash, and while the official pairing list has been lost to the sands of time, the tummyaches will never be forgotten.





## PRODUCTION BY THE NUMBERS

Number of funky beers aging at the beginning of the year: **0**

Number of funky beers aging at the end of the year: **9**

Amount we previously expected that we'd be doing cool shit like this after just two short years: **0%**

Amount of hops used, in pounds: **511.3**

Percentage of hops that came from local suppliers: **43%**

Most used hop variety: **Cascade**

Height, in feet, that you would need to grow all those hops on a single bine: **3,837.75**

Amount of time, in weeks (assuming a 40-hour workweek), it would take you to pick all those hops by hand: **about 13, if you don't take lunch breaks**

Amount of grain used, in pounds: **27,274**

Percentage of grain that came from local suppliers: **19%**

Amount of oats used, as measured in bowls of oatmeal: **12,475**

Amount of brown sugar used, also measured in bowls of oatmeal (but as a topping this time): **12,327**

Yeast used, in cells (approximate): **593,746,840,000,000**

Average OG of beer produced (in degrees SG): **54**

Average ABV of beer produced: **5.79%**

Highest ABV beer produced: **Rebello Fellow (9.5%)**

Lowest ABV beer produced: **The Show-down (3.7%)**





## PRODUCTION BY THE NUMBERS

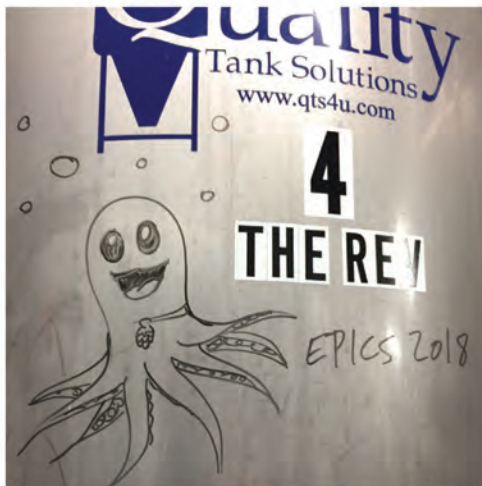
Amount of vodka, in gallons, it would take to make the same amount of alcohol we produced in 2018: **1,628**

Number of casks filled: **61**

Number of times the mill completely broke: **1**

Number of times Jared burned off all his arm hair lighting the burner under the HLT: **only 6 this year!**

Number of times Jared dropped his wedding ring into the mash tun while it was full: **come on, man. Be cool. You said you weren't gonna tell anyone.**





## 2018 BEER RELEASES

Number of batches brewed: **105**

Number of double batches: **13**

Number of collaboration beers: **26**

Number of weddings we made beer for: **2**

Number of dog beers we brewed: **2**

Cello  
 Stag - collab with Gulu-Gulu Cafe  
 Big deLICious - collab with Big aLICe  
 Loretta  
 Galena  
 Uptown - collab with Bonetown Burgers  
 Quadless Leg Monster  
**Life Sentence - batch 150**  
 Believer  
 Nug  
 L.I.Z.  
 Stomper  
 J.A.R.E.D.  
 Ghost Dragon - collab with Hop Head Farms  
 Pink Smoothie - collab with Pink Boots  
 Big Boots '18 - collab w/Pink Boots  
 Four Star Smoothie - collab with Four Star Farms  
 Serendipity  
 Ginger Jamboree  
 Comet Bomb  
 Lawn Chair  
 Springtime Lies  
 Joyrider  
 Mr. Buttons - dog beer, collab with Valley Malt  
 Azacca  
**Bison Penny - batch 200!**  
 Doomrider  
 Hillcrest  
 Sunken Wit - birthday beer  
 DnA - birthday beer  
 Blood Built - birthday beer  
 Jaunty - birthday beer  
 Lil' Delicious - collab with Mitch, why not  
 Chromo - wedding beer  
 Rebello Fellow - beer for Victor  
 Showdown - collab with Brato  
 The Windy Man  
 Nerd Farm - the day the mill completely broke  
 Death Salon  
 Danzig  
 Adelle - wedding beer  
 Korey - wedding beer  
 Orange Red Dead - collab with Black Tusk  
 Doyle  
 Nick - dog beer  
 Marimba  
 Hartshorne  
 Biere de Krampus - collab with Pink Boots  
 Barreled Shelby  
 Ginger Extraordinaire  
 Barreled Pulpo  
 The Protector

Amount of beer packaged, in gallons: **11,246**  
Number of flights that would fill: **71,972**  
Percentage of total volume served in flights: **12%**  
Number of different beers released: **60 (49 if you don't count flagships or re-releases)**  
Highest number of new beers released in one month: **6 (tie between June and November)**  
Number of Big Stupid Cans filled (approx.): **3,150**  
Number of bottles filled: **972**  
Number of times Tom managed to get beer all over the ceiling while filling bottles: **3 (goddammit Tom)**





Beer brewed most often: **Key Lime**

Number of Key Lime batches made: **14**  
(three of which were double batches)

Number of key lime pies that could have been made with that lime juice instead: **544**

Number of actual key limes it would take to produce that much juice: **10,445**

Amount of hibiscus, in pounds, that was sacrificed to Loretta in 2018: **50**

Number of times Joybringer was brewed: **4**

Percentage of Joybringer that was produced exclusively for fun barrel projects: **42%**

Number of times Jared thought he was super clever by singing "Ode to Joybringer" on these brewdays: **like six**

Number of places we were on draft at the beginning of the year: **7**

Number of places we were on draft at the end of the year: **28**





## THANKSGIVING BEER PAIRINGS

**Barrel-Aged El Pulpo** pairs well with... happily shouting  
*And if you don't have any Barrel-aged El Pulpo, we suggest... angrily shouting*

**Doomrider** pairs well with... trying to stack up three pies into one Megapie (also acceptable: Pie Sandwich) like you're friggin' Dagwood Bumstead or something  
*And if you don't have any Doomrider, we suggest... looking your younger sibling dead in the eye, snatching their (full) plate out of their hands, and eating the entire damn thing without breaking eye contact*

**Barrel-Aged Shelby** pairs well with... trying to remove all the turkey skin in one piece so you can pretend to be Leatherface (which, in turn, means you won't need to share any turkey skin)  
*And if you don't have any Barrel-aged Shelby, we suggest... wrapping turkey skin around some bacon and cheese to make the world's least healthy burrito*

**Quadless Leg Monster** pairs well with... saying "you know, in England they refer to this as 'pudding'" every time a new dish gets passed into your hands  
*And if you don't have any Quadless Leg Monster, we suggest... dipping your turkey in pudding*

**Adelle** pairs well with... eating the whole shrimp ring before anybody else even realizes the hors d'oeuvres are on the table  
*And if you don't have any Adelle, we suggest... locking yourself in the spare room with the shrimp ring and whatever brown liquor you can get your hands on*

**Korey** pairs well with... pretending to care about sports  
*And if you don't have any Korey, we suggest... cleverly getting out of all sports-related conversations by claiming to be a fan of a historically-terrible team*

**Nick** pairs well with... friggin' turkey. Come on, man. It's Thanksgiving.  
*And if you don't have any Nick, we suggest... making better life choices*

**Danzig** pairs well with... muttering "hail Satan" instead of "amen" when your weird aunt tries to make everybody say grace  
*And if you don't have any Danzig, we suggest... waiting until your weird aunt makes everybody hold hands and then gripping tightly and shouting your allegiance to the Dark One*

**Ruby Rye** pairs well with... murmuring noncommittally at your uncle's poorly-thought-out political opinions  
*And if you don't have any Ruby Rye, we suggest... shouting "that's them Demmycrats for ya" every time there's a break in the conversation/ranting and wondering if he'll ever realize you're just impersonating Abe Simpson and not actually agreeing*

**Hartshorne** pairs well with... knitting  
*And if you don't have any Hartshorne, we suggest... secretly feeding treats to your neighbor's dog over the back fence until the dog gets kind of pudgy and then insistently calling your neighbor "Ol' Fat Dog Jones" until the end of time or until they move*

**Bullhead** pairs well with... wondering how in hell "parades on TV" is supposed to be a tradition  
*And if you don't have any Bullhead, we suggest... participating in the only acceptable Thanksgiving tradition (drinking carbombs)*





# MERRY CHRISTMAS!

Back row (left to right): Ryan, Ben, John, Victor, Chris, Mike, Dave, Jared, Grace // Middle row (left to right): Bubs, Maddy, Amanda, Lindsay, Cisco, Tarah, Alyssa, Erica, Tom, Gill // Front row (left to right): Kelly, Christine, Liz, Matt, Tony

